



STAR PORSELANO

"Beyond Borders, Beyond Limits."

DOUBLE CHARGE COLLECTION

The perfect synthesis of beauty built to last. Values such as durability, resistance and immutability combine with clear and precise trend research to ensure these surfaces are appealing in terms of both taste and colour range.

600X1200MM

DOUBLE CHARGE COLLECTION DOUBLE CHARGE COLLECTION



UNDERSTATED CHARISMA

A collection with a wild soul and classical-looking background, it comes in an unusual selection of colors, ranging from warm shades and more neutral ones to cooler colors so as to fit in with a wide variety of different settings.



ESSENCE OF NATURE



THE OPULENCE OF MARBLE

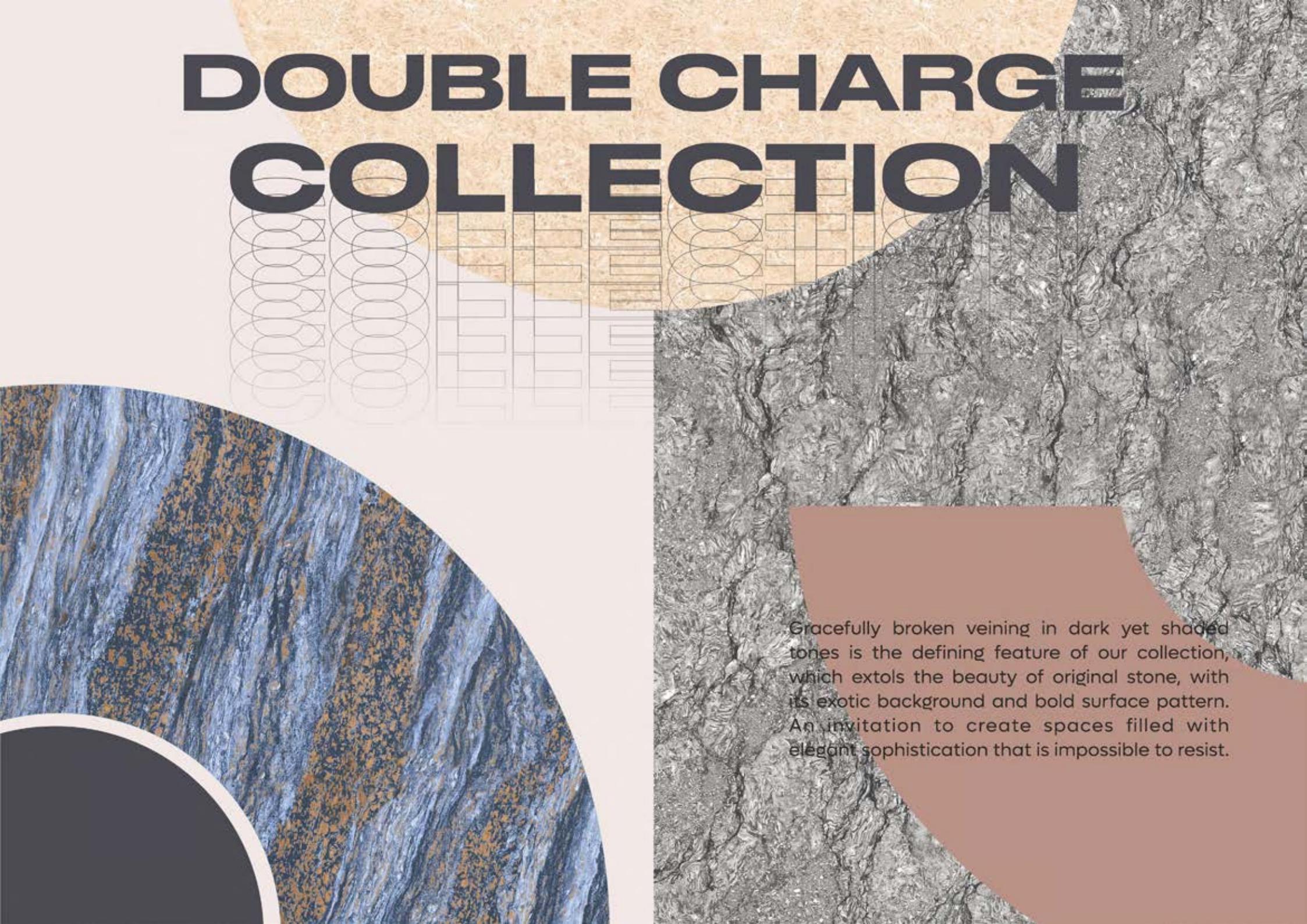
A classic series able to bring an innovative appeal to living spaces of all kinds is the basic definition of our most recent designs. Floors, walls, counter tops, stairs and tables are some of the surfaces that can be brought to life in full splendor with this collection.



SHADES OF ELEGANCE

A series with influences, sinuous veins lend it eye-catching visual appeal and undeniable personality. Elegance and originality are the watchwords with our collection, in a design whose subtle nuances, in cool or warm shades of color, put an end to monotony, transforming living spaces into striking innovative backdrops.

DOUBLE CHARGE COLLECTION



Gracefully broken veining in dark yet shaded tones is the defining feature of our collection, which extols the beauty of original stone, with its exotic background and bold surface pattern. An invitation to create spaces filled with elegant sophistication that is impossible to resist.

DOMINO
SERIES

Blue

Brown

Dust

Grey

**Creates
A Striking
Geometric
Aesthetic.**

DOMINO BLUE
600X1200MM | GLOSSY DC





STAR PORSELANO
Beyond Borders. Beyond Limits.

600X1200MM

Glossy
Double Charge

1

DOUBLE CHARGE COLLECTION

Domino Blue



Domino Brown



Domino Dust



Domino Grey



Bringing
Calmness
And
Sensibilities
To You.

MINE
SERIES



Blue



Beige



Brown



Shaft

**Gives
A
Minimal Look
In Perfect
Harmony.**

MINE BLUE
600X1200MM | GLOSSY DC





STAR PORSELANO
Beyond Borders. Beyond Limits.[®]

600X1200MM

Glossy
Double Charge

1

DOUBLE CHARGE COLLECTION

Mine Beige



Mine Blue



Mine Brown



Mine Shaft



Bringing
Calmness
And
Sensibilities
To You.



White

Beige

Brown

Mischka

An
Impressive
Commitment
To Design
And
Liveability.

MUDDY BEIGE
600X1200MM | GLOSSY DC





STAR PORSELANO
Beyond Borders. Beyond Limits.

600X1200MM

Glossy
Double Charge

1

DOUBLE CHARGE COLLECTION

Muddy Beige



Muddy Brown



Matrix White



Mischka



Creating A
Unique
And
Comfortable
Aesthetic.



Blue



Gold



Sand



**Maximise
The
Decorative
Potential
Of
The Space.**

SAND STONE
600X1200MM | GLOSSY DC





STAR PORSELANO

Beyond Borders. Beyond Limits.

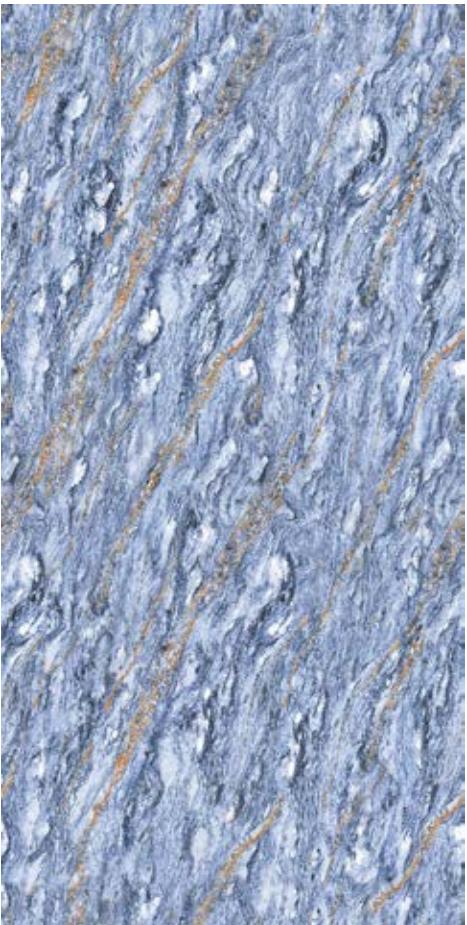
600X1200MM

 Glossy
Double Charge

 1

DOUBLE CHARGE COLLECTION

Sand Blue



Sand Gold



Sand Stone



A Subtle
And
Sophisti-
cated
Finish.

SCHOONER
SERIES

DK

Schooner

**Elegance
And
Modernity
Go
Hand
In Hand.**

SCHOONER
600X1200MM | GLOSSY DC





STAR PORSELANO
Beyond Borders. Beyond Limits.[®]

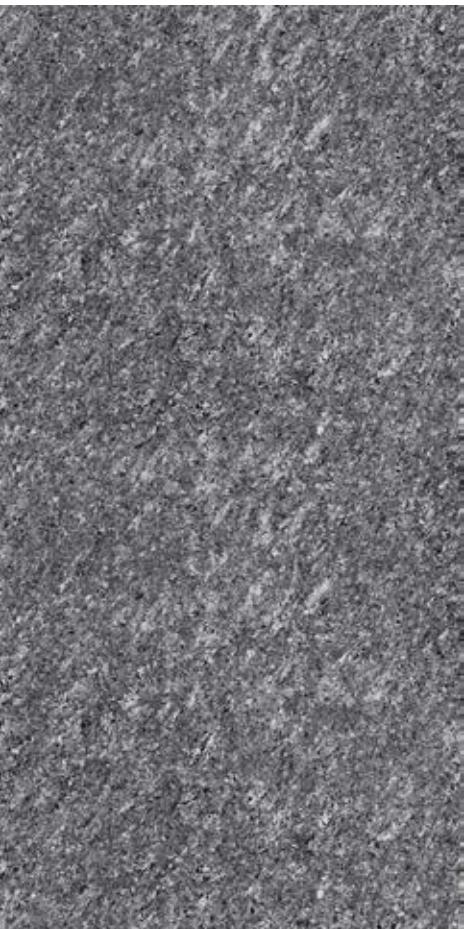
600X1200MM

Glossy
Double Charge

1

DOUBLE CHARGE COLLECTION

Schooner Dk



Schooner



Crystal Beige



Creating
Surprise,
Revolutioni-
sing
Design.

SORREL
SERIES

Blue

Grey

**Expands
The Possibilities
Of
Creation
And
Design.**

SORREL GREY
600X1200MM | GLOSSY DC





STAR PORSELANO
Beyond Borders. Beyond Limits.

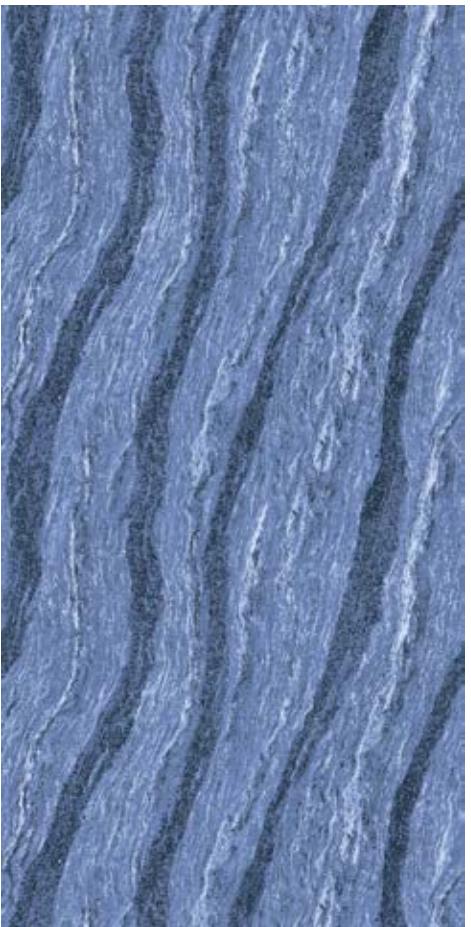
600X1200MM

Glossy
Double Charge

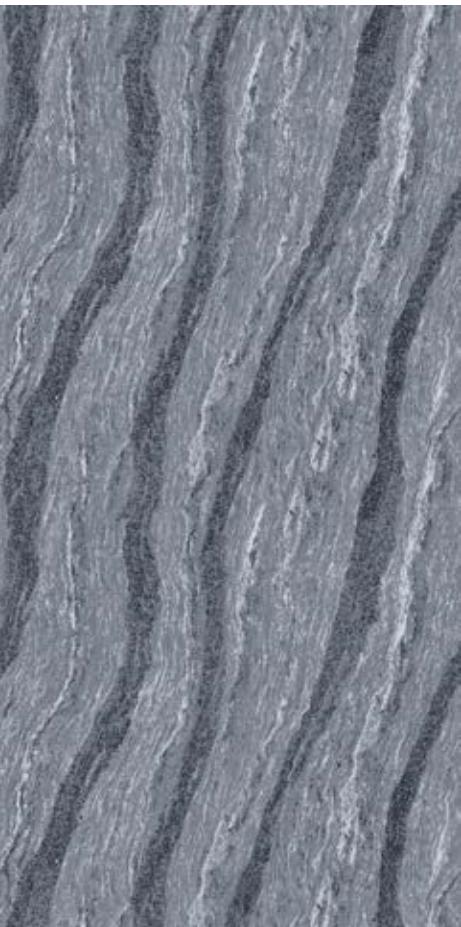
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DOUBLE CHARGE COLLECTION

Sorrel Blue



Sorrel Grey



Creating
Surprise,
Revolutioni-
sing
Design.



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TECHNICAL SPECIFICATION

PACKING DETAILS

SR. NO	PRODUCT	NOMINAL SIZE	TILES PER BOX	COVERAGE AREA
1	VITRIFIED TILES	600x1200mm	2	1.44 Sq. Mts.

CHARACTERISTIC	STANDARD AS PER ISO-13006/EN 14411 GROUP Bia	MEAN VALUE OF POLISHED GVT	MEAN VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg	Min 90%	Min 4%	GLOSSOMETER
STRUCTURAL PROPERTIES				
Water absorption	< 0.50 %	< 0.20 %	< 0.20 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm ²	Min. 40 N/mm ²	Min. 40 N/mm ²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	As per. mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	As per. mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	As per. mfg.	Min. 4	Min. 5	EN 101
THERMO HYGROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0 x 10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5 x 10 ⁻⁶	ISO-10545-8
Crazing resistance	As per. mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resistant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	As per mfg.	>0.40	>0.40	ISO-10545-17
Fire resistance	As per mfg.	Fire proof	Fire proof	N. A.
Lead & Cadmium given off by glazed tiles	As per mfg.	Does not yield Pb & Cd	Does not yield Pb & Cd	ISO-10545-15





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